

Some CBR Applications

<u>Classification</u> e.g. of archeological objects <u>Diagnosis</u> e.g. of machine failures <u>Planning</u> e.g. of repair tasks <u>Construction</u> e.g. of buildings Case-based support for <u>human decision making</u> Case-based <u>information retrieval</u> Case-based <u>help-desk services</u> Experience-based <u>image interpretation</u>

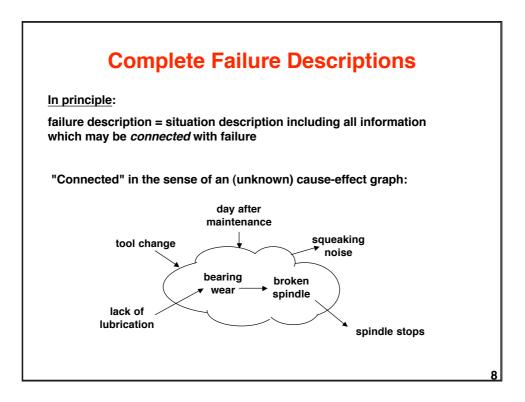
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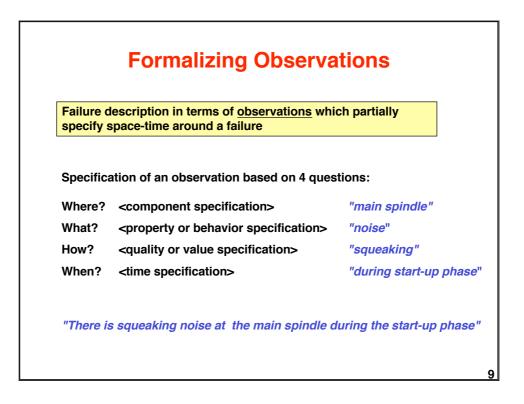
Diagnosis Support for a Flexible Manufacturing System

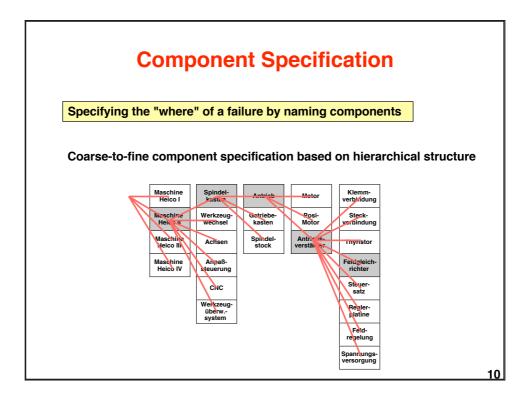
Case study carried out for an aircraft production company in Germany Goal: Reduce breakdown times of large milling machines (FMS) for aircraft part production Approach: Mutate failure reports into case descriptions for CBR diagnosis support

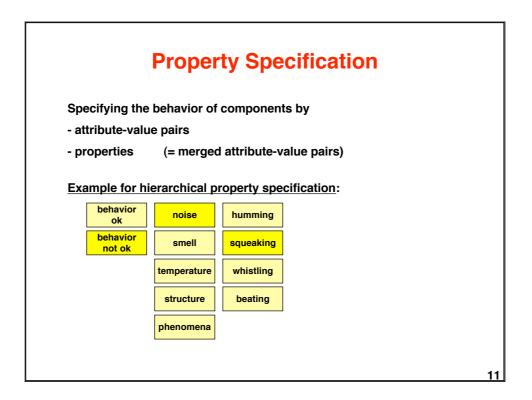
Example of Failure Report for FMS

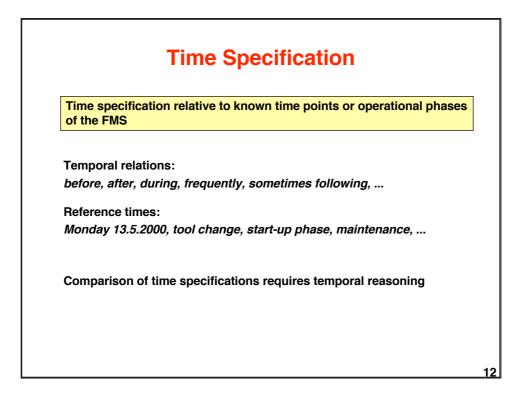
Failure:	When starting the spindle, the fuses of the drive amplifier frequently blow
Hypothesis:	Tachometer is faulty (clutch or bearing)
Test:	Disassembly and test of tachometer, failure remains
Hypothesis:	Faulty component in drive amplifier
Test:	Exchange of components, failure remains
Hypothesis:	Faulty thyristors
Test:	Function test of thyristors ok
Hypothesis:	Faulty field rectifiers
Test:	Function test of field rectifiers not ok, exchange of field rectifiers, failure disappears

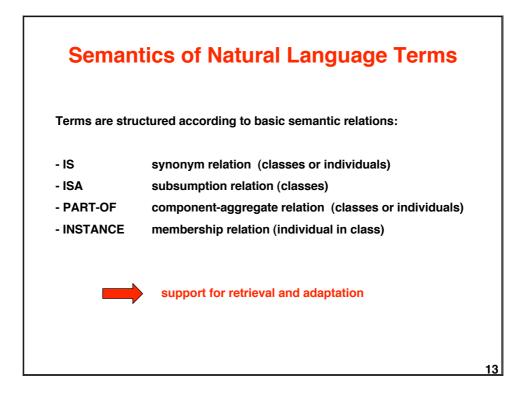


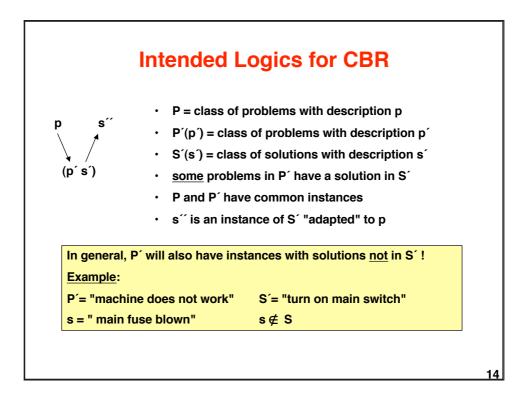


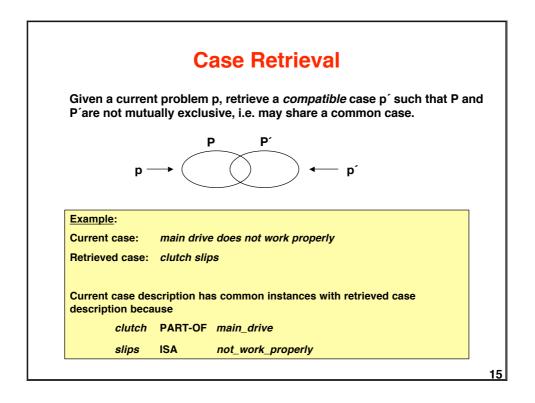


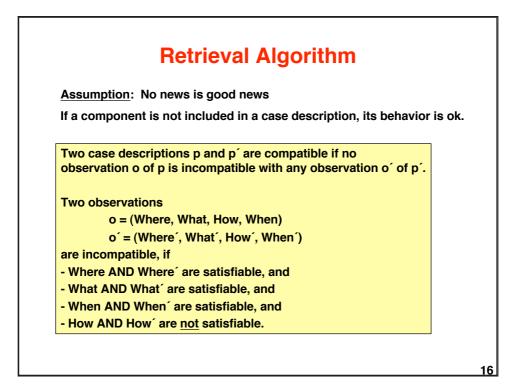












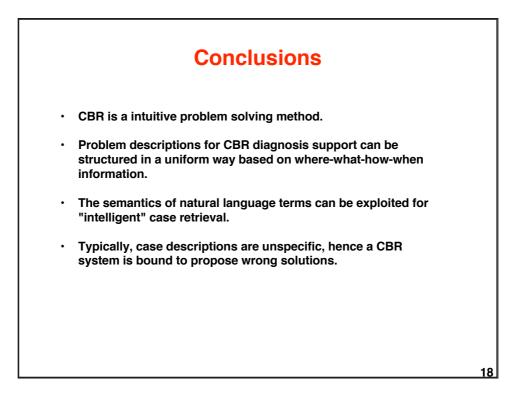
Semantic-based vs. Similarity-based CBR

Similarity-based case retrieval:

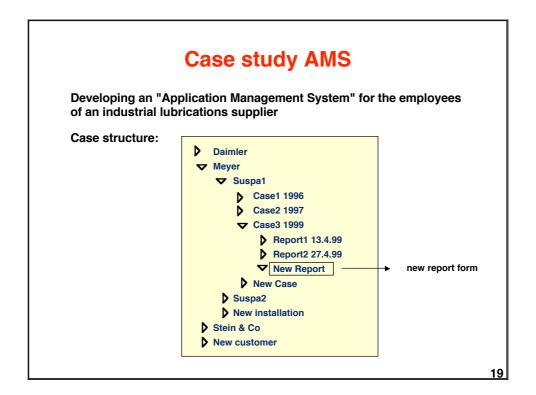
- "flat" case descriptions with features (attribute-value pairs)
- similarity is based on weighted distances between corresponding features

Semantic-based case-retrieval:

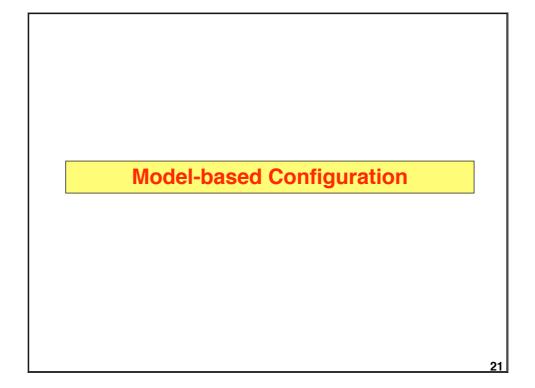
- natural language based
- · descriptions with flexible specificity
- clear retrieval concept
- no obvious ranking scheme

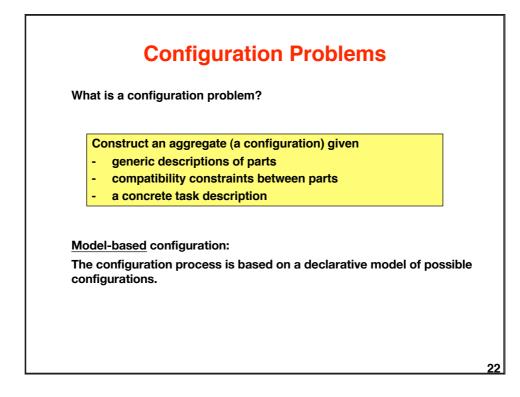


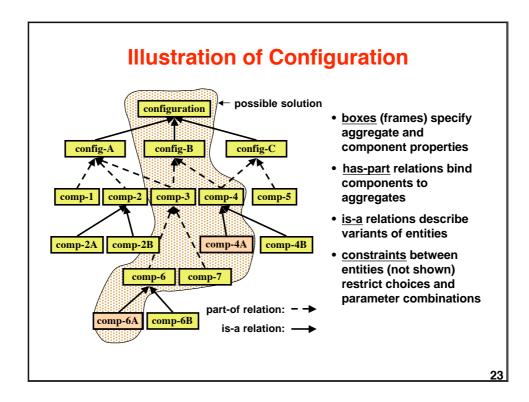
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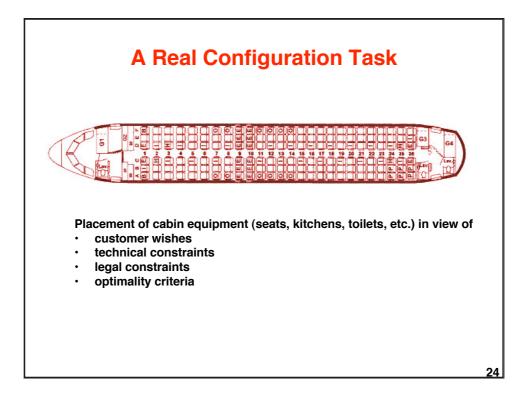


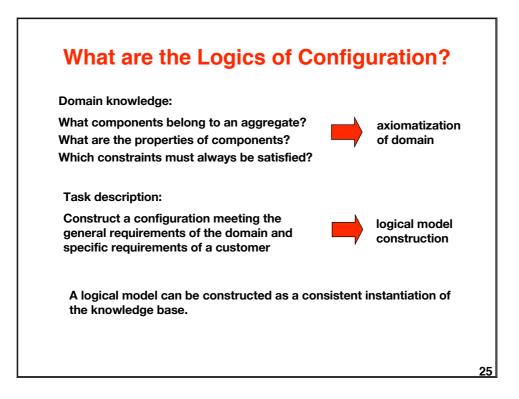
Report Form				
DATE:	13.5.99			
OPERATOR:	Hans Meyer			
INSTALLATION:	Suspa1			
OBSERVATIONS				
work_piece	material	aluminum	4.4.99	
work_piece	surface	sticky	4.4.99	
lubrication	type	C.P. 288/08	since 15.1.99	
HYPOTHESIS				
Low MV				
ACTION				
Increase MV to 11	%, add 1.5 I 988/6	67		
EFFECT				
work_piece	material	aluminum	5.7.99	
work_piece	surface	ок	5.7.99	



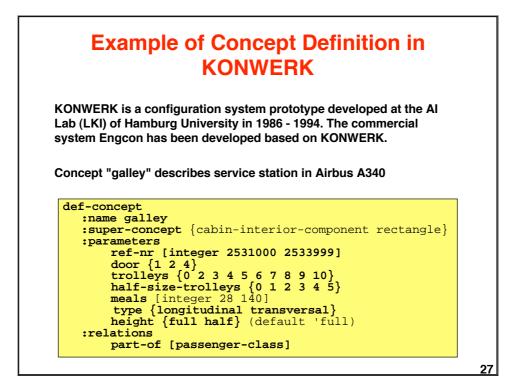


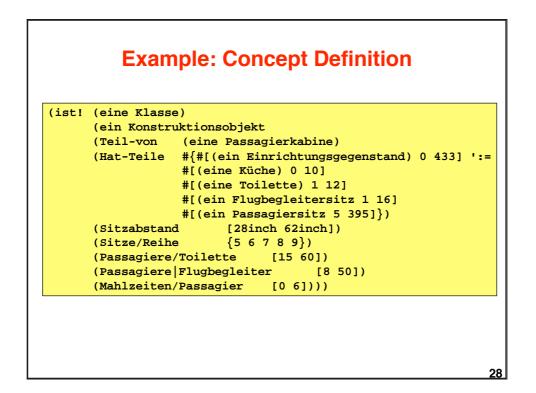






Exai	mple
Domain knowledge: $conf(Z) <- comp1(X) \land comp2(Y) \land particonf(Z) <- comp1(X) \land comp3(Y) \land particomp1(Z) <- comp4(X) \land comp5(Y) \land particontains(X, Y) <- part(Y, X). contains(X, Y) <- contains(X, Z) \land part(Y)false <- conf(X) \land contains(X, Y) \land contains(X, Y) \land contains(X, Y) \land$	(X, Z) ^ part(Y, Z). t(X, Z) ^ part(Y, Z). Y, Z).
Customer requirements: conf(a). comp4(b). contains(a, b).	conf12 conf13
Finding a consistent instantiation: part(c, a). comp1(c). part(d, a). comp3(d). part(b, c). comp5(e). part(e, c).	comp1 comp2 comp1 com comp4 comp5 comp4 comp5 part-of is-a constraints

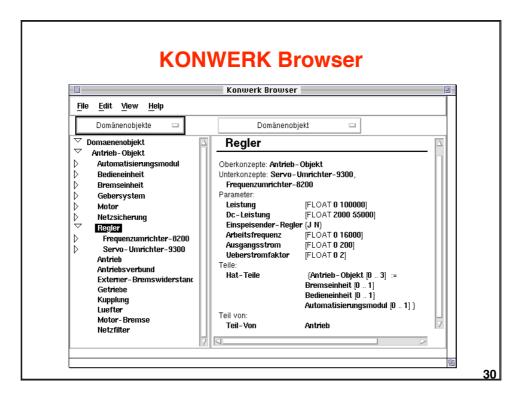




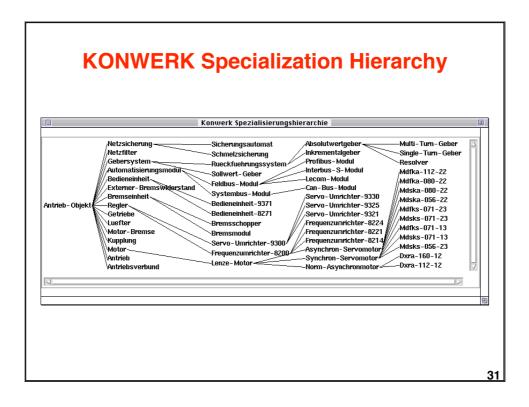
Object Descriptors in KONWERK

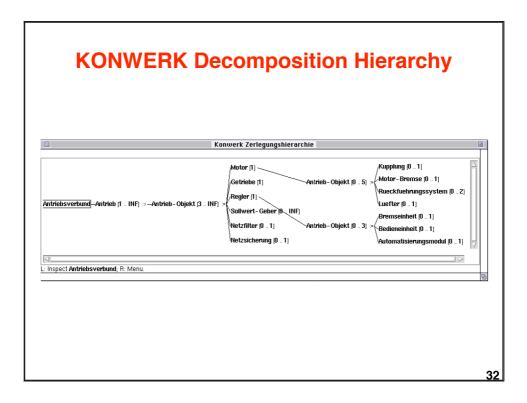
Object descriptors define object classes (concepts) by specifying possible instances. (Compare with concept expressions in a DL).

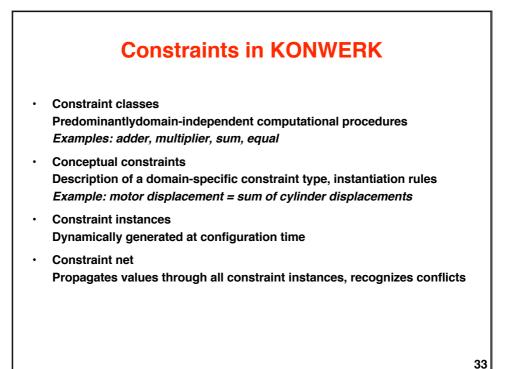
Specific values:	red, 35t, car37
Choice sets:	{red yellow green black blue}
Intervals:	[10km/h 300km/h]
Predicates:	(:satifies evenp)
Concepts:	(a car) (a chassis (axle_load [10t 40t]))
Atomic concepts:	(a symbol (self {red yellow green black blue})) (a number (self [0 inf]))
Logical operators:	(:and [50 100] (:satisfies evenp))

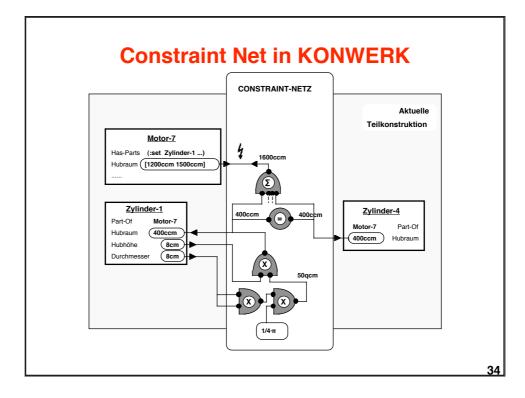


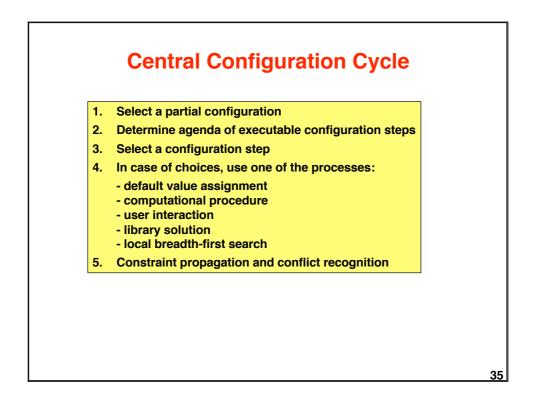
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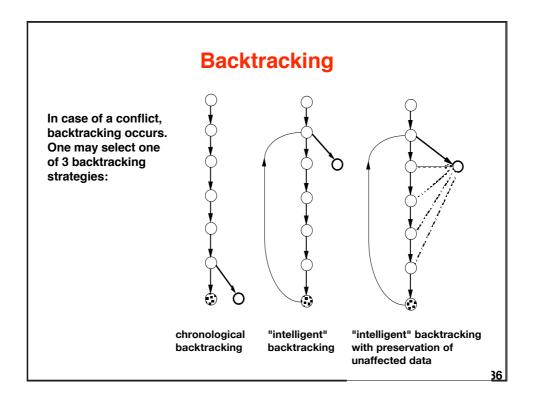












Conclusions

- Configuration is logical model construction
- The KONWERK configuration tool supports model construction by providing
 - an expressive object description language,
 - specialization and composition hierarchies,
 - a constraint system
 - declarative configuration control
- Application-oriented system development often occurs in ignorance of the logical interpretation of a task

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