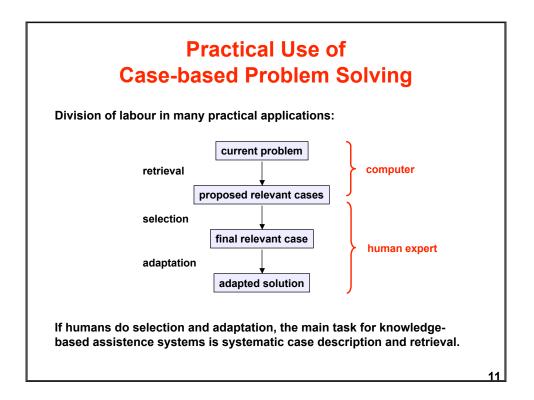
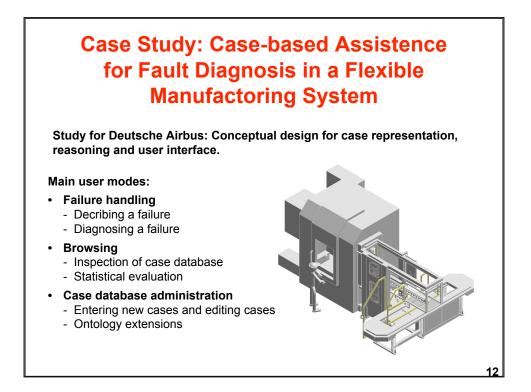
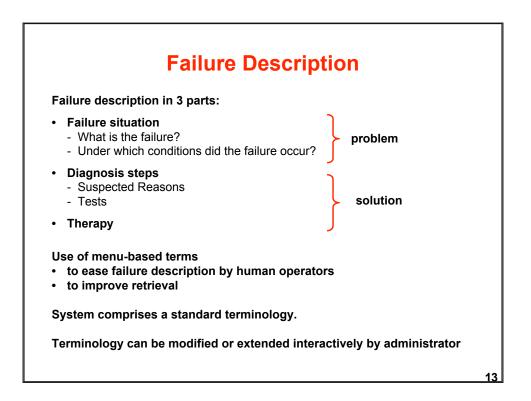


	laptation
Current case:	Retrieved case:
ProblemCar type:MercedesFuel type:DieselFailure:Engine does not startFuel gauge:EmptySolution?	ProblemCar type:VWFuel type:GasolineFailure:Engine does not startFuel gauge:EmptySolutionAction:Fuel type:Gasoline
	ent case and retrieved case differ by ure F, and F is also contained in the







Description		
Failure:	On start-up of the spindle, the fuses of the drive amplifiers are sporadically actuated.	
Guess:	Spindle tachometer is faulty (clutch or bearing).	
Test:	Spindle tachometer disassembled and tested. Fault remains.	
Guess:	Faulty modules in drive amplifier.	
Test:	Replacement of modules. Failure remains.	
Guess:	Faulty thyristors.	
Test:	Function of thyristors tested, no fault.	
Guess:	Field rectifier faulty.	
Test:	Function of field rectifiers tested, faulty.	
Therapy:	Replacement of field rectifiers, failure removed.	

# Formal Description of a Failure Situation (1)

Completeness principle:

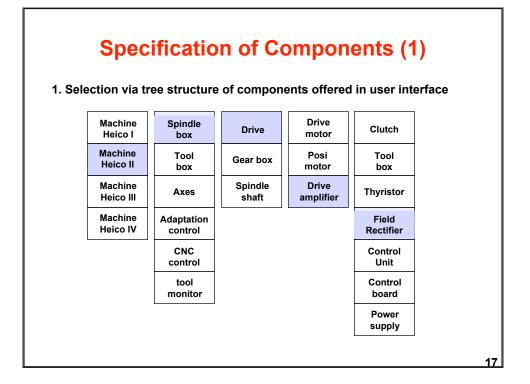
- Give all information which is necessary to reconstruct the failure situation
- Omit information which is self-evident or does not concern the failure

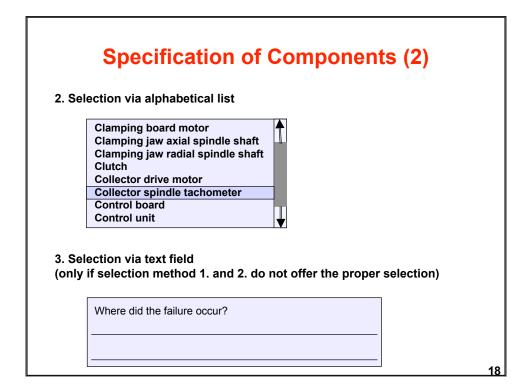
### Example:

Friday 13.1.93, 16:32 Working on work piece A with program B Work-hall temperature 19 degree Work piece correctly mounted Tool correctly mounted Lubrication flow ok On start-up of the spindle, the fuses of the drive amplifiers are actuated.

Formal Description of a Failure Situation (2)			
Formalized observation	description of failure situation in terms of one or more <u>s</u>		
Each observ	vation is described by 3 kinds of information:		
Where?	Specification of location in terms of a component		
What?	Kind of faulty behaviour		
When?	Specification of context		
Example:			
Where?	fuse of drive amplifier		
What?	activated		
When?	on start-up of the spindle		
The operato when of a fa	r must be given the tools to specify the where, what and ilure.		

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## **Temporal Information**

Specification of the relative temporal position of the failure incident w.r.t. known phases or time points of the operating cycle of the manufacturing system

#### Examples:

"before tool change"

- "during work piece feeding"
- "sporadically on drive-up of the spindle"

Each temporal specification consists of one or more temporal constraints. A temporal constraint usually consists of

- a temporal reference e.g. tool change

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- a temporal relation
- e.g. before, after, during

Selection of temporal references and relations is supported by tree structures, by an alphabetical list or a text field.

## **Diagnosis Steps** A diagnosis step consists of about correct or faulty component behaviour - a guess a test which confirms or falsifies a guess or leaves it open Guesses are specified similar to observations by where? a component specification what? a behaviour specification when? an optional temporal specification A diagnosis step is concluded by confirmation or falsification. A diagnosis step is aborted by a new guess. 20

Tests and Therapies	
Tests are freely phrased instructions including results.	
Similarly, <u>therapies</u> are freely phrased instructions.	
Unified phrases are not required as cases are only retriev	ed by
observations.	
bservations.         Example of test description:         Disassembly of spindle tachometer         How?	
Example of test description: <i>Disassembly of spindle tachometer</i> How?	
Example of test description: <i>Disassembly of spindle tachometer</i> How? <i>Open drive case</i>	
Example of test description: <i>Disassembly of spindle tachometer</i> How?	
Example of test description: <i>Disassembly of spindle tachometer</i> How? <i>Open drive case</i> <i>Open tachometer case at front side</i>	

Linguistic Support			
The vocabulary for observations is structured by semantic relations:			
<ul> <li>IS synonym of</li> <li>IS-A specialization of</li> <li>PART-OF constituent component of</li> </ul>			
Semantic relations are exploited for the selection of relevant cases.			
Example:			
Current case: drive is faulty			
Stored case: brushes of drive motor are broken			
Stored case can be related to current case using PART-OF and IS-A relations.			
PART-OF PART-OF drive motor → drive			
broken IS-A → faulty			
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